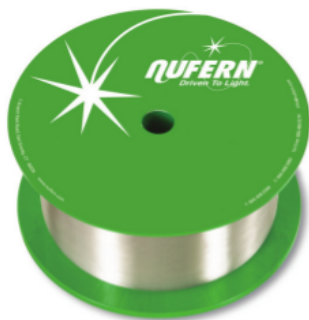


20/400 Precision Matched Active LMA Double Clad Fibers



Nufern's matched series of Large Mode Area (LMA) double clad fibers are ideal for high power monolithic fiber lasers and amplifiers. Featuring a matching set of LMA fibers, this series of fibers ensure splice compatibility across the entire chain of 20/400 fiber components, such as fiber Bragg gratings and couplers, required to make monolithic fiber lasers. This matched fiber series is based on a 20 micron diameter core and 400 micron diameter clad size with a low NA (0.065) core and consists of Yb-doped fiber, photosensitive fiber and passive beam delivery fibers all made to highest tolerances in the industry. All fibers utilize the latest glass composition and NuCOAT fluoroacrylate coating technology to ensure high slope efficiency, extended operating life and excellent beam quality at the high power levels demanded by today's industrial fiber laser applications. These precision matched LMA fiber sets are available in non-PM (LMA) and PM (PLMA) versions.

Typical Applications

- Monolithic high power lasers & amplifiers
- LMA fiber couplers, pump combiners & FBG
- High power pump & signal pigtails
- Military, industrial and medical

Features & Benefits

- Matched fiber series – Ensures splice compatibility across the 20/400 matched series of fibers
- NuCOAT fluoroacrylate coating — Greater fiber durability in extreme environmental operating & storage conditions
- State of the art Yb-doped glass — Useful for generating high CW powers
- PANDA-style stress structure for increased birefringence — Superior optical performance and uniformity
- All fiber proof tested to > 100 kpsi — Critical for ensuring long term reliability when coiling

Optical Specifications

Operating Wavelength
Core NA
First Cladding NA (5%)
Core Attenuation
Cladding Attenuation
Cladding Absorption
Birefringence
Slope Efficiency

PLMA-YDF-20/400-M

1060 – 1115 nm
0.065 ± 0.005
≥ 0.46
≤ 50.0 dB/km @ 1300 nm
≤ 25.0 dB/km @ 1200 nm
≤ 15.0 dB/km @ 1095 nm
1.5 dB/m at 975 nm
0.5 ± 0.1 dB/m at 915 nm
nominal 4×10^{-4}
N/A

LMA-YDF-20/400-M

1060 – 1115 nm
0.065 ± 0.005
≥ 0.46
≤ 30.0 dB/km @ 1300 nm
≤ 15.0 dB/km @ 1200 nm
≤ 15.0 dB/km @ 1095 nm
0.40 ± 0.05 dB/m at 915 nm
N/A
> 70.0% @ 915 nm

Geometrical & Mechanical Specifications

Cladding Diameter
Cladding Diameter (flat-to-flat)
Core Diameter
Coating Diameter
Core/Clad Offset
Proof test Level

405.0 ± 10.0 μm
N/A
20.0 ± 1.5 μm
550.0 ± 15.0 μm
≤ 2.00 μm
≥ 100 kpsi (0.7 GN/m²)

N/A
400.0 ± 10.0 μm
20.0 ± 1.5 μm
550.0 ± 15.0 μm
≤ 2.00 μm
≥ 100 kpsi (0.7 GN/m²)

Coating Requirements: Low index polymer coating. The precision matched passive fibers are also available- see PLMA-GDF-20/400-M and LMA-GDF-20/400-M



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Custom developed fiber (FUD) specifications are subject to change without notice. Other configurations such as alternative form factors, optimized cut-off and UV cured color coating may be available. Let us know how Nufern can assist with your requirements.



20/400 Precision Matched Passive LMA Double Clad Fibers

Nufern's Large Mode Area (LMA) and Polarization Maintaining LMA (PLMA) passive double clad fiber are ideal for high power fiber lasers and amplifiers used in military, industrial, and medical applications. These fibers feature a 20 micron diameter core and 400 micron diameter clad size with a low NA (0.065) core. They are precision matched to their active Yb-doped 20/400 LMA and PLMA matched counterparts to ensure excellent splice compatability and low loss. As with all Nufern standard Large Mode Area (LMA) fibers, these fibers are proof-tested to 100 kpsi, an industry requirement for long term reliability. They utilize the latest fiber design and NuCOAT™ coating technology to ensure excellent preservation of beam quality and extended operating life at the high power levels demanded by today's industrial fiber laser applications. These precision matched fibers are available in both non-PM and PANDA-style PM fibers.

Typical Applications

- High power fiber lasers
- CW and pulsed amplifiers
- Military, industrial and medical

Features & Benefits

- NuCOAT™ fluoroacrylate coating — Greater fiber durability in extreme environmental operating & storage conditions
- LMA core design — Useful for transmitting high CW powers
- "Few" moded core design — Easy to maintain single mode LP01 beam through fiber & components
- PANDA-style stress structure for increased birefringence — Superior optical performance and uniformity
- All fiber proof tested to > 100 kpsi — Critical for ensuring long term reliability when coiling

Optical Specifications

	PLMA-GDF-20/400-M	LMA-GDF-20/400-M
Operating Wavelength	1060 – 1600 nm	1060 – 1600 nm
Core NA	0.065 ± 0.005	0.065 ± 0.005
First Cladding NA (5%)	≥ 0.46	≥ 0.46
Core Attenuation	≤ 50.0 dB/km @ 1300 nm ≤ 25.0 dB/km @ 1200 nm	≤ 30.0 dB/km @ 1300 nm ≤ 15.0 dB/km @ 1200 nm
Cladding Attenuation	≤ 15.0 dB/km @ 1095 nm	≤ 15.0 dB/km @ 1095 nm
Birefringence	nominal 4×10^{-4}	N/A

Geometrical & Mechanical Specifications

	PLMA-GDF-20/400-M	LMA-GDF-20/400-M
Cladding Diameter	395.0 ± 10.0 μm	395.0 ± 5.0 μm
Core Diameter	20.0 ± 1.5 μm	20.0 ± 1.5 μm
Coating Diameter	550.0 ± 15.0 μm	550.0 ± 15.0 μm
Core/Clad Offset	≤ 2.00 μm	≤ 2.00 μm
Clad Non-Circularity	N/A	≤ 0.50 %
Proof-test Level	≥ 100 kpsi (0.7 GN/m ²)	≥ 100 kpsi (0.7 GN/m ²)

These precision matched fibers are included in our precision matched sets - see PLMA-YDF-20/400-M and LMA-YDF-20/400-M



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Standard specifications and design parameters are listed above. Specifications are subject to change without notice. Other configurations such as alternative form factors, optimized cut-off and UV cured color coating may be available. Let us know how Nufern can assist with your requirements.

20/400 Precision Matched Photosensitive Double Clad Fiber



Nufer's PS-GDF-20/400-M photosensitive fiber is precision matched to the active and passive 20/400-M fibers and is designed for use in writing fiber Bragg gratings for fiber laser applications. Nufern's matched series of Large Mode Area (LMA) double clad fibers are ideal for high power monolithic fiber lasers and amplifiers. Featuring a matching set of LMA fibers, this series of fibers ensure splice compatibility across the entire chain of 20/400 fiber components, such as fiber Bragg gratings and couplers, required to make monolithic fiber lasers. This matched fiber series is based on a 20 micron diameter core and 400 micron diameter clad size with a low NA (0.06) core and consists of Yb-doped fiber, photosensitive fiber and passive beam delivery fibers all made to highest tolerances in the industry. All fibers utilize the latest glass composition and NuCOAT coating technology for long life and excellent beam quality.

Typical Applications

- Monolithic high power lasers & amplifiers
- Ideal for Bragg gratings in laser applications
- Military, industrial and medical

Features & Benefits

- Matched fiber series – Ensures splice compatibility across the 20/400 matched series of fibers
- High photosensitivity — Enables low cost, high yield grating fabrication
- NuCOAT™ fluoroacrylate coating — Greater fiber durability in extreme environmental operating & storage conditions
- All fiber proof tested to > 100 kpsi — Critical for ensuring long term reliability when coiling

Optical Specifications

Operating Wavelength	1060 – 1600 nm
Core NA	0.065 ± 0.005
First Cladding NA (5%)	≥ 0.46
Core Attenuation	≤ 15.0 dB/km @ 1200 nm ≤ 30.0 dB/km @ 1300 nm
Cladding Attenuation	≤ 15.0 dB/km @ 1095 nm

PS-GDF-20/400-M

Geometrical & Mechanical Specifications

Cladding Diameter	400.0 ± 5.0 μm
Core Diameter	20.0 ± 1.5 μm
Coating Diameter	550.0 ± 15.0 μm
Core/Clad Offset	≤ 2.00 μm
Clad Non-Circularity	≤ 0.5 %
First Cladding Material	Low Index Polymer
Proof test Level	≥ 100 kpsi (0.7 GN/m ²)

The precision matched active and passive fibers are also available - see LMA-YDF-20/400-M and LMA GDF-20/400-M



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