

Technologies Diamond turning

Ultra-precise cutting using monocrystalline diamond is the key technology for manufacturing virtually any optical functional surface with the utmost precision. This enables the processing of non-ferrous metals, nickel-phosphorus coatings, plastics, crystals and IR lenses.

Achievable diameters mm 1 - 420 Center thickness mm from 0.5 ¹ Surface shape [ISO 10110-1; 12] up to Irregularity - B (PV) ² nm 100 RMS irregularity - RMSi - D nm 20 Surface roughness - Rq nm 1 1 Depends on diameter and material 20 1 2 Often also called the PV - error of the measured surface. Means the total surface deviation corrected for Sagitta error (power). Available technologies E Diamond turning with 2 and 3 linear axes = Fly cutting	Manufacturing dimensions [ISO 10110-1]			
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